



SABIC[®] PP 5707N

POLYPROPYLENE HOMOPOLYMER FOR INJECTION MOLDING

DESCRIPTION

SABIC[®] PP 5707N is a PP homopolymer grade with antistatic and nucleated agents. It is suitable for producing injection molded applications with good flow properties, good dimensional stability, high stiffness and good clarity comparing to the regular PP homopolymer grades.

TYPICAL APPLICATIONS

SABIC[®] PP 5707N can be used for housewares, thin-walled packaging, caps & closures.

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 230°C and 2.16kg	24	g/10 min	ASTM D1238
Density			
at 23°C	905	kg/m ³	ASTM D792
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile Properties			
Strength @ Yield	35	MPa	ASTM D 638
Elongation @ Yield	10	%	ASTM D 638
Flexural Modulus (1% Secant)	1700	MPa	ASTM D790 A
Izod Impact Strength			
notched, at 23°C	33	J/m	ASTM D256
Rockwell Hardness, R-Scale	95	-	ASTM D785
THERMAL PROPERTIES			
Vicat Softening Temperature	150	°C	ASTM D1525
Heat deflection temperature			
at 455kPa	90	°C	ASTM D648

(1) Based on injection molded specimens

PROCESSING CONDITIONS

Typical processing conditions for 5707N are:

Barrel temperature range: 200 - 250°C.

Mold shrinkage: 1.2 - 2.5% depending on wall thickness and processing conditions.

Mold temperature: normally 15 - 40°C, up to 65°C for thick parts.